Part Number: PT936-78150-XX

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Driver Door Guard (Reference Pink Sticker)
2	1	Passenger Door Guard (Reference Blue Sticker)
3		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	N/A	

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1	A/R	DIO: Simple Green All-Purpose Cleaner – Full Strength PPO: VDC Approved Cleaner
2	A/R	Lint-free towels
3	A/R	Blue painter's masking tape
4	1	Scissors

Conflicts

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	**Notes**
PPO Magnetic Template	IADS p/n = LRC15-D5-01
Sealant Adjustment Tool	IADS p/n= HIG11-D5-03
DIO Paper Door Templates	See last page of these instructions
Nylon Removal Tool(NRT)	SST p/n = 00002-06002-01
Installation Tools	**Notes**
12-oz. rubber mallet	IADS p/n =PRI10-D5-02 Vaughn, p/n = SF12
Special Chemicals	**Notes**
Simple Green or VDC approved cleaner	

General Applicability

All

Recommended Sequence of Application

Item #	Accessory
1	Body Side Molding
2	Door Edge Guard

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

🛑 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

➕ **OPERATOR SAFETY:** Use caution to avoid risk of injury.

⚠️ **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

🔧 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

‖ **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

△S **SAFETY TORQUE:** This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.
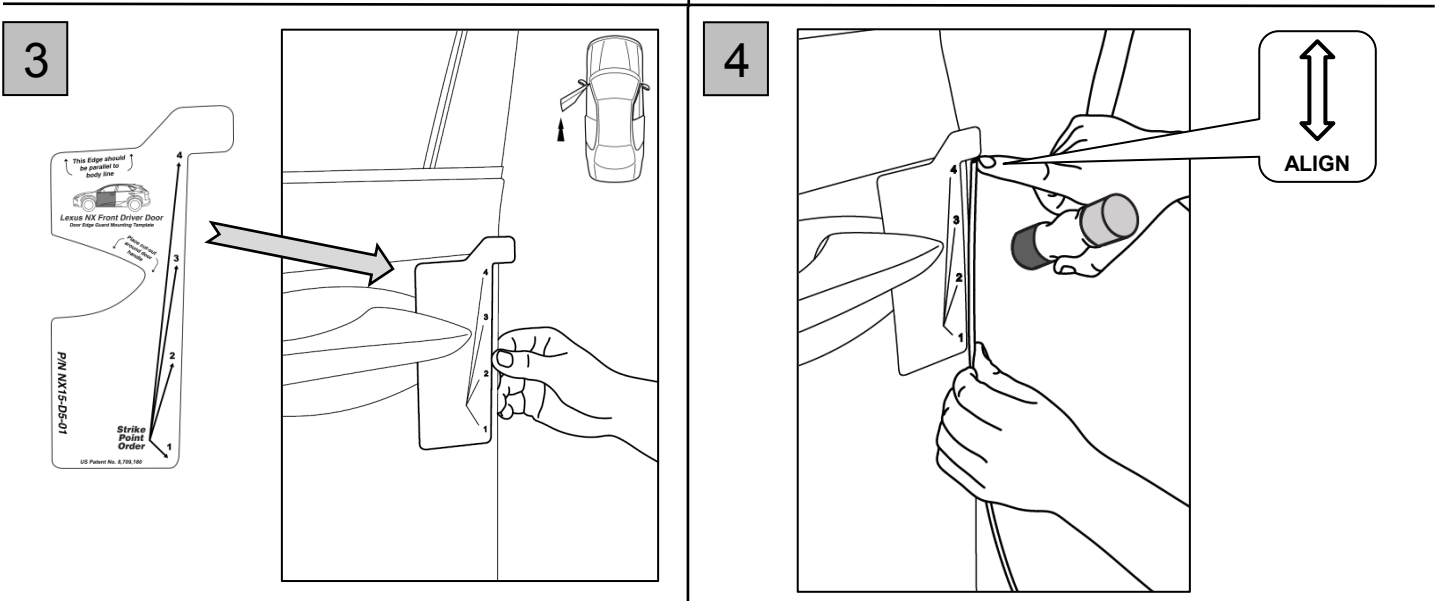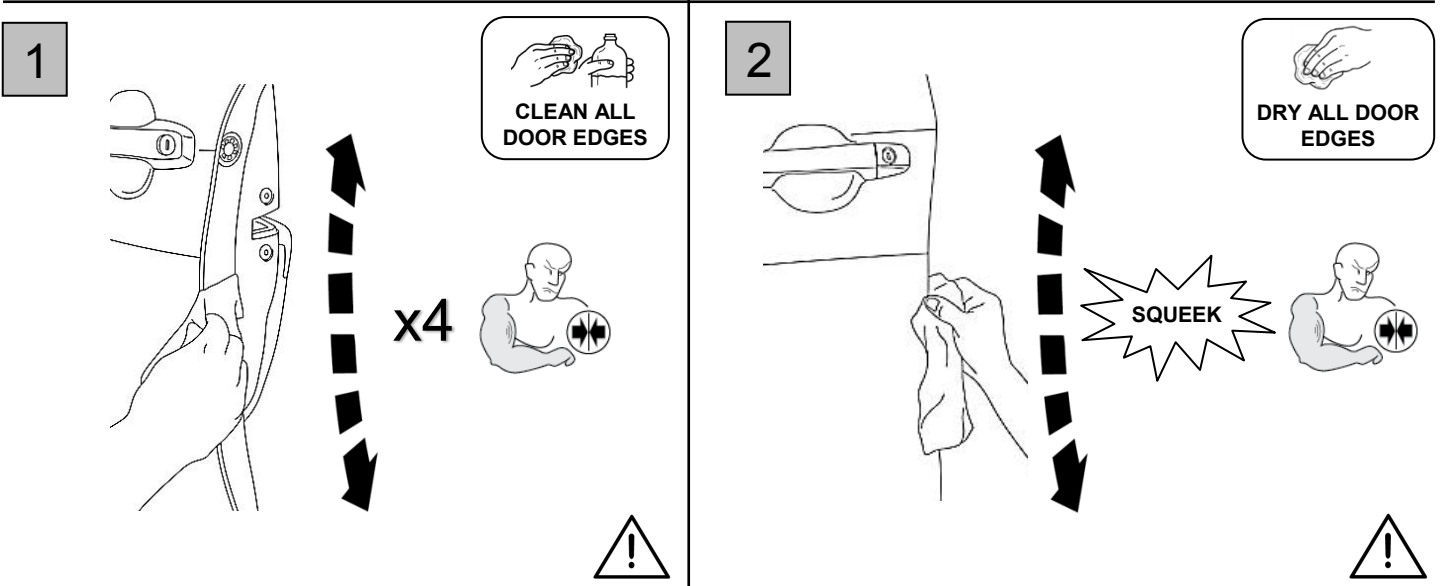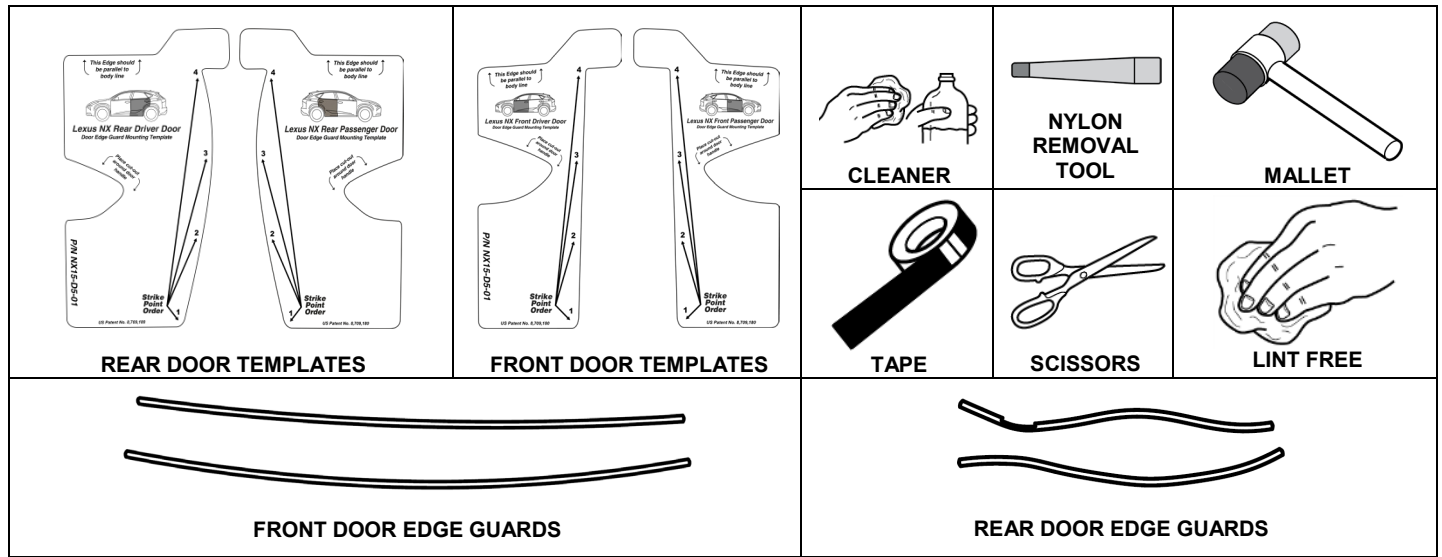
These guidelines can be found in the "Accessory Installation Practices" document.
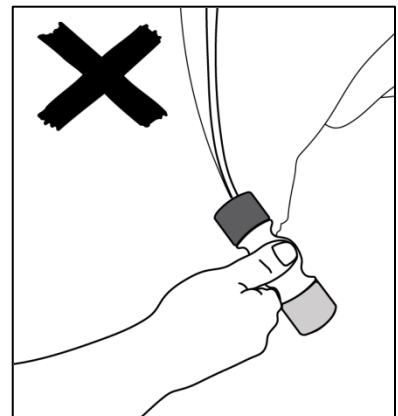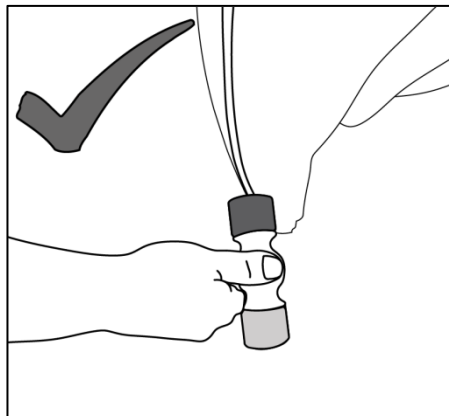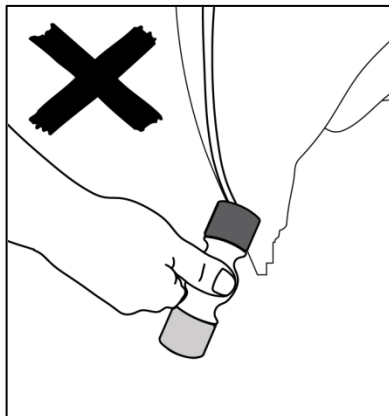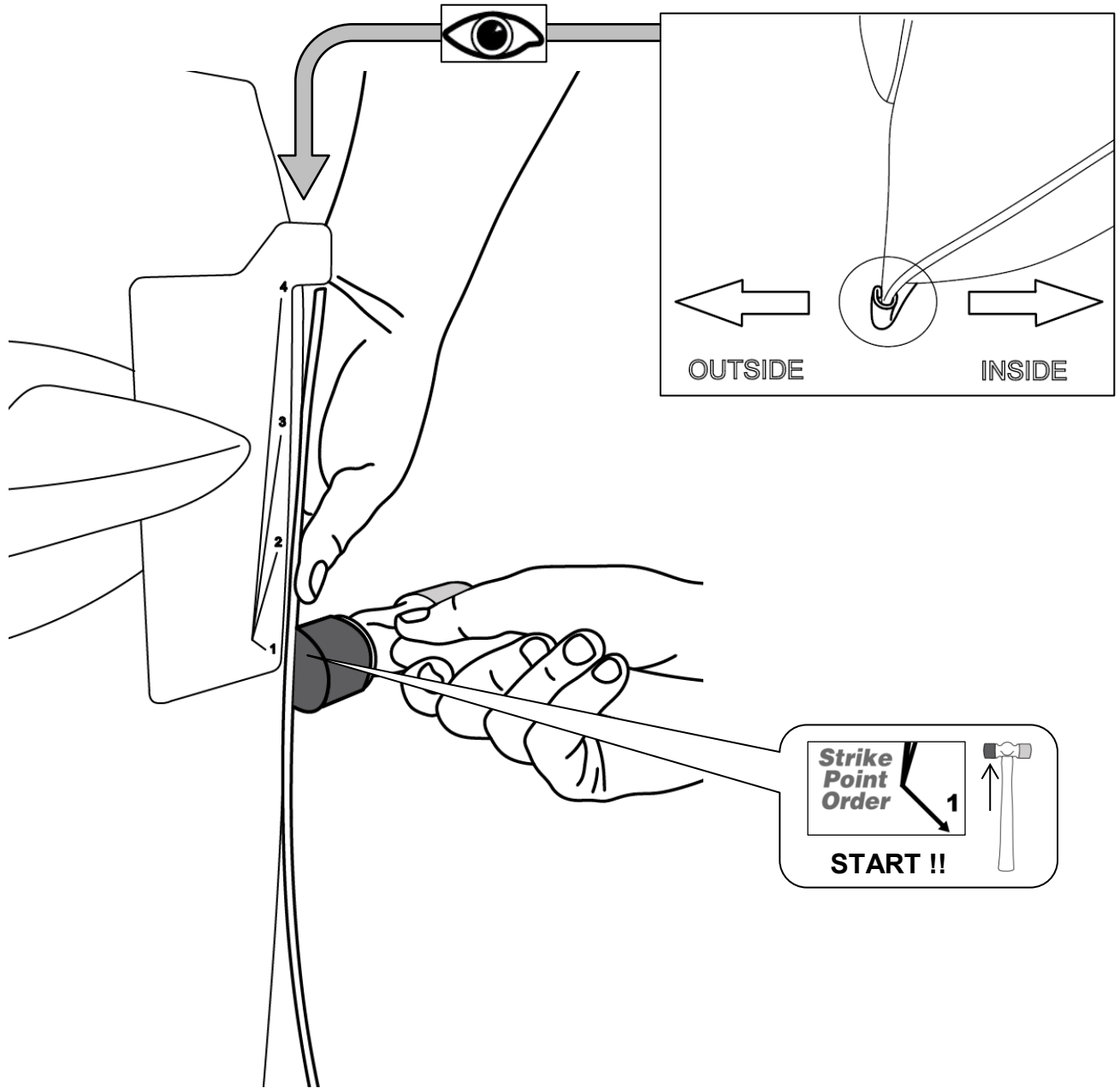
This document covers such items as:-
• Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
• Safety (eye protection, rechecking torque procedure, etc.).
• Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
• Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

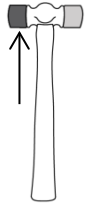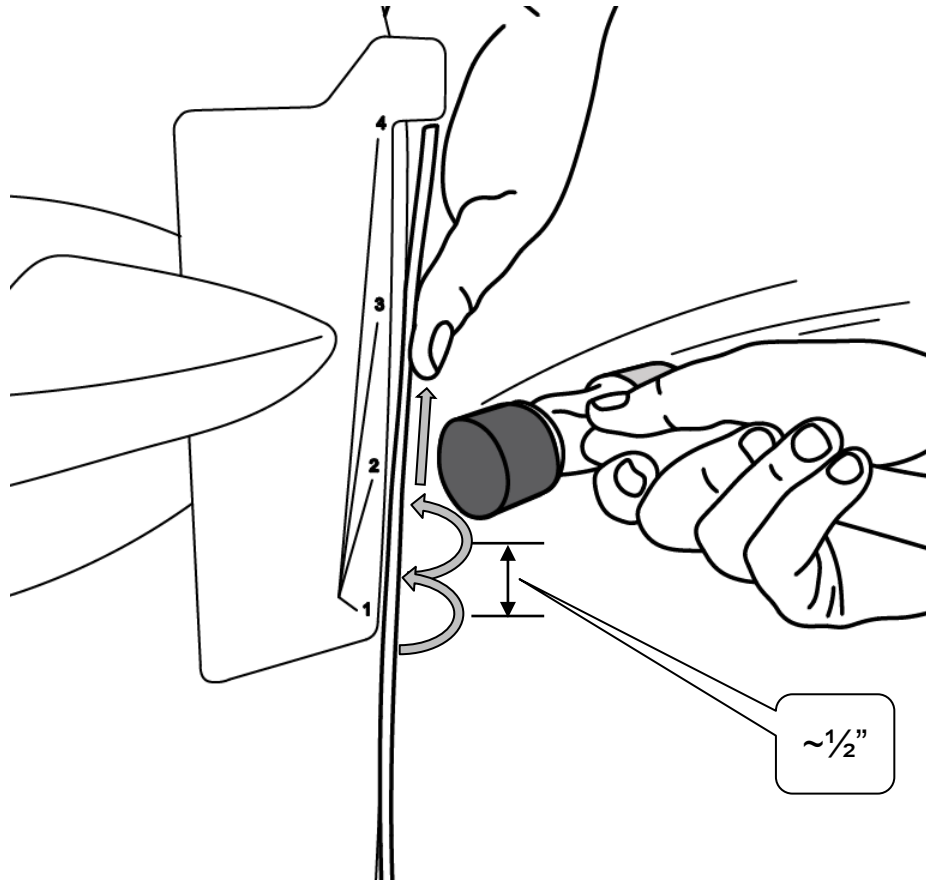Vehicle Images shown below are generic and may not match actual vehicle.

Please see your Lexus dealer for a copy of this document.

		CLEANER
		NYLON REMOVAL TOOL
		MALLET

REAR DOOR TEMPLATES	FRONT DOOR TEMPLATES	TAPE	SCISSORS	LINT FREE

FRONT DOOR EDGE GUARDS	REAR DOOR EDGE GUARDS

1 CLEAN ALL DOOR EDGES

x4 ⚠

2 DRY ALL DOOR EDGES

SQUEEK ⚠

3

4 ALIGN

5

OUTSIDE

INSIDE

Strike Point Order   **1**

START !!

6

~½"

7

~½"

8

~1"

TING = ✔

TING ⇨ 6 & 7

---
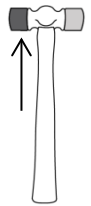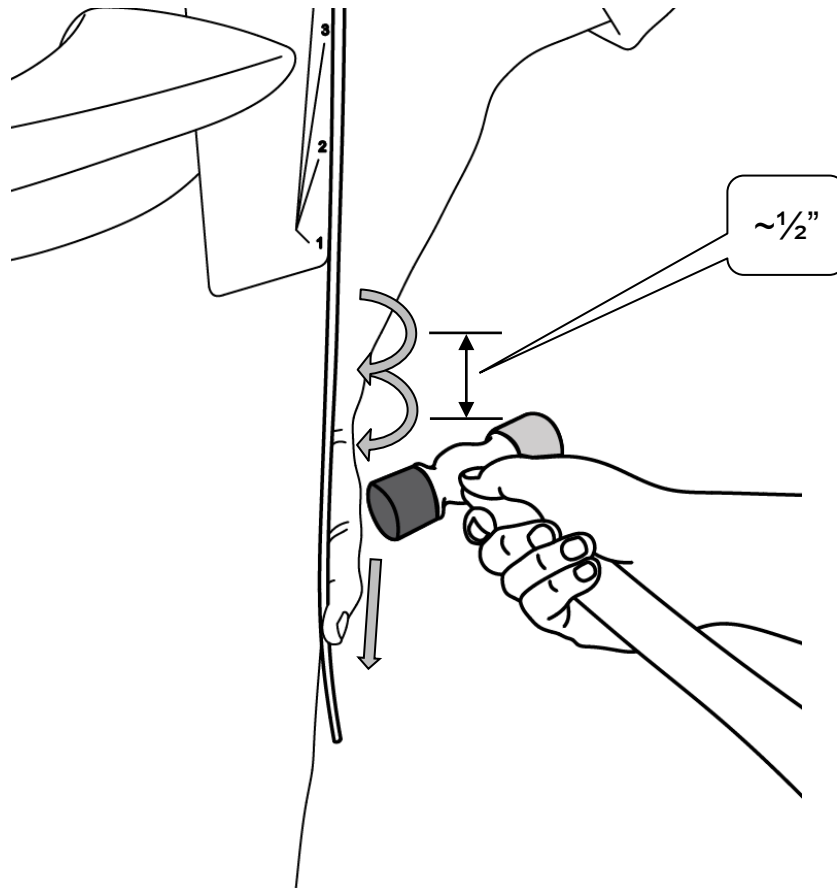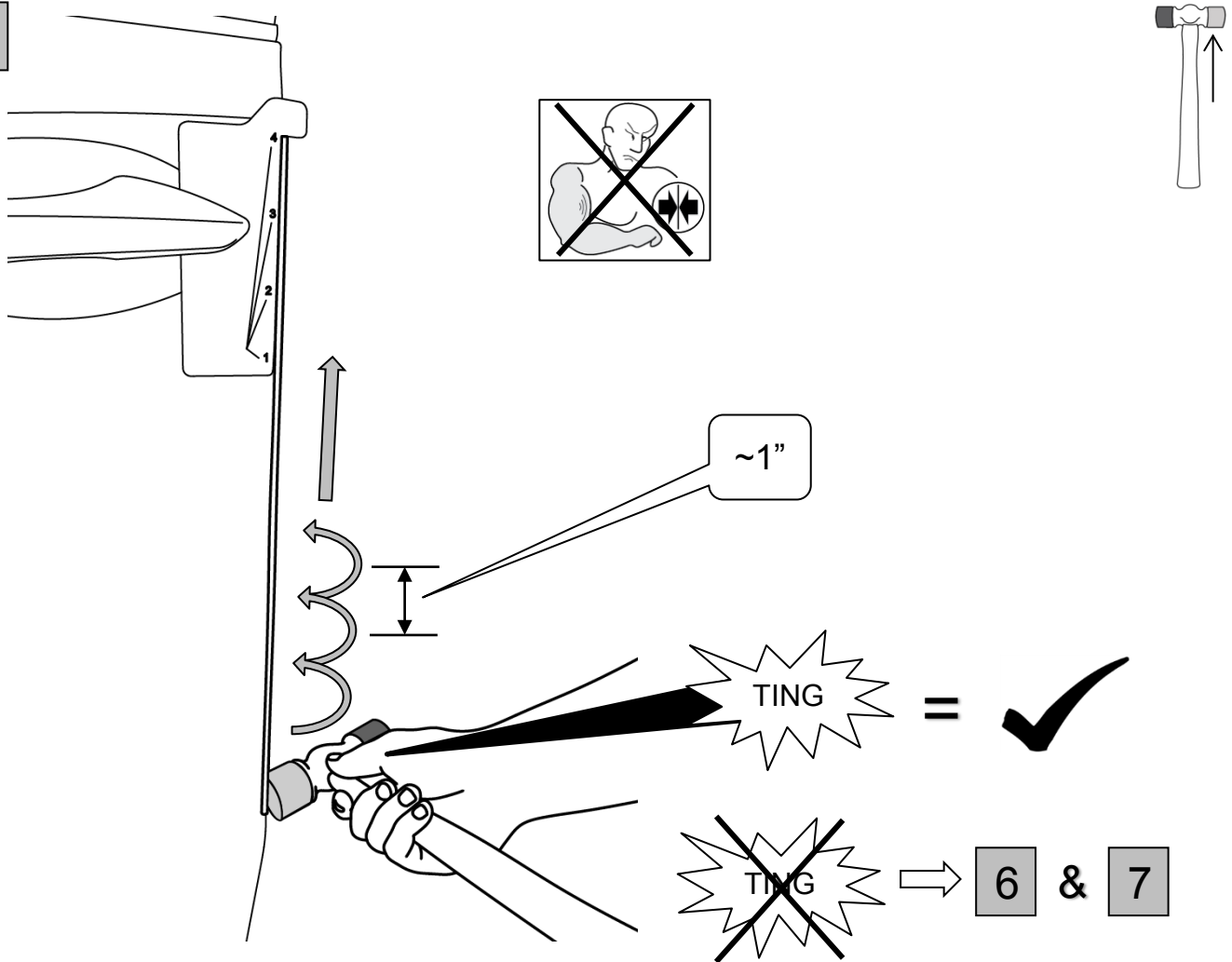
9   REPEAT ALL DOORS

DEG REMOVAL

⚠ **START !!**

~4"

~½"

~½"

Procedure

THIS PAGE PPO ONLY

Sealant Adjustment Tool

ADELL CORPORATION
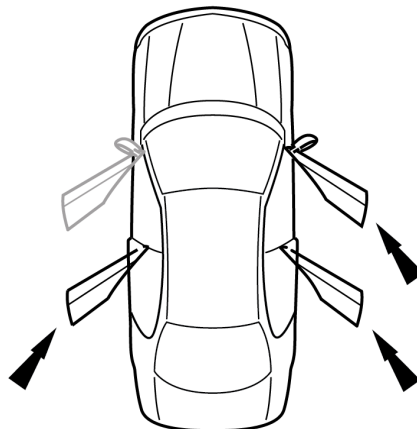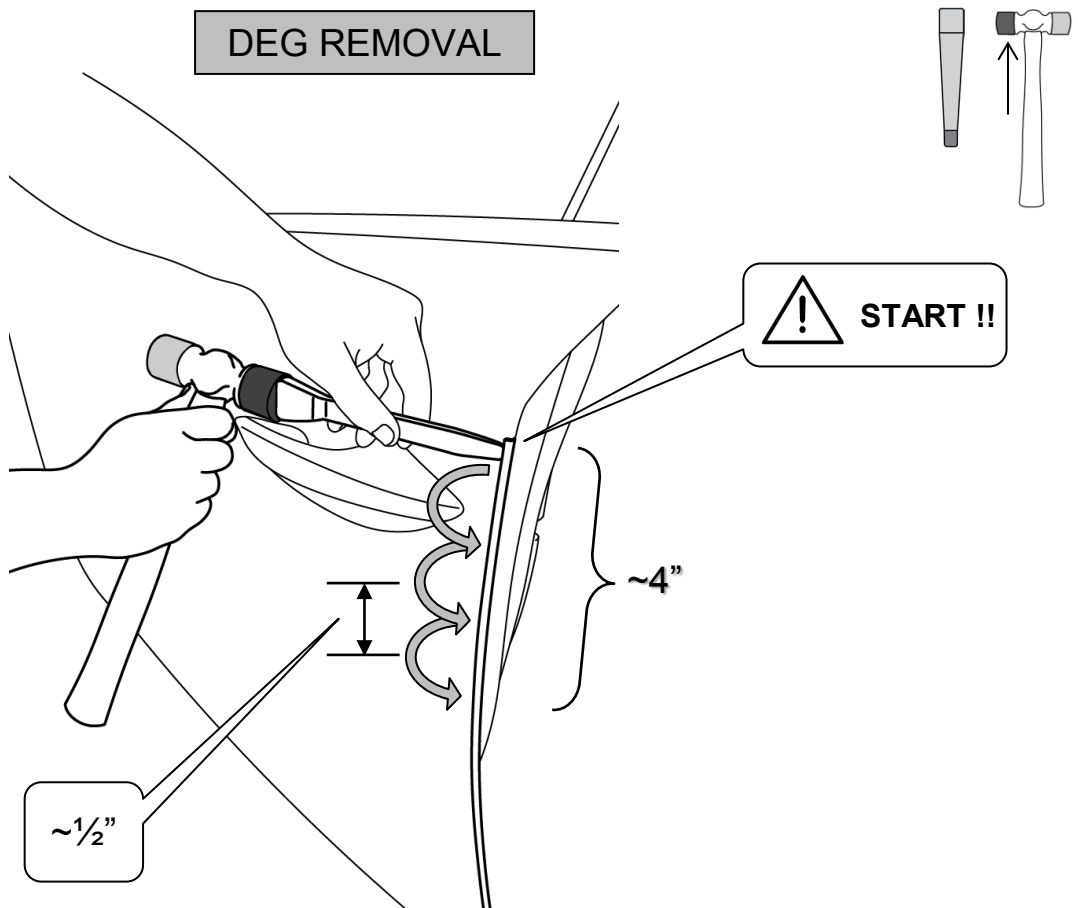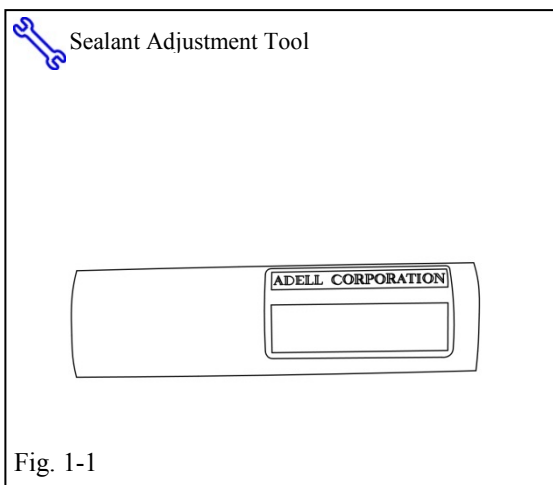
Fig. 1-1

⚠️ **NOTE:** The adjustment tool can be used if sealant is close to the door's edge. This must be done to allow for proper **Door Edge Guard** installation (Fig. 1-1).

Depth gage
(Side view)

Fig. 1-2

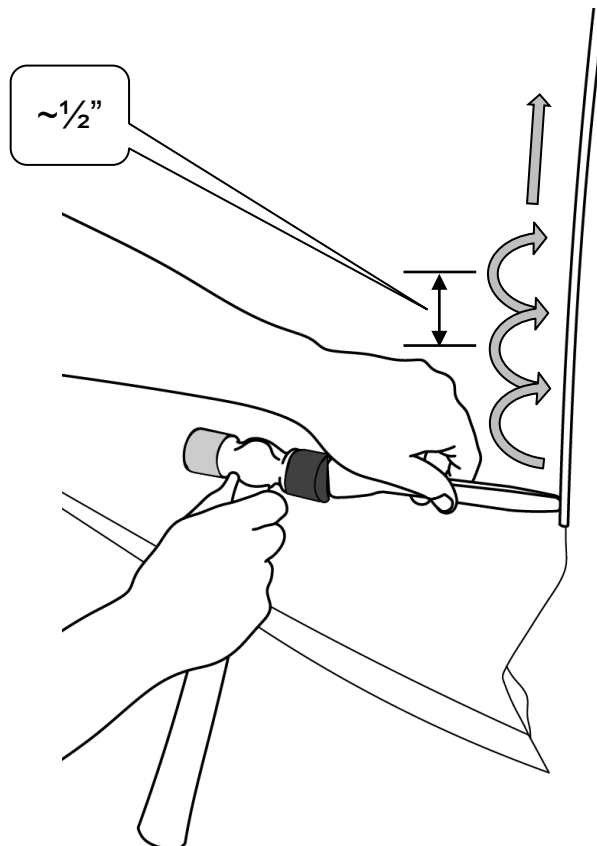Align the adjustment tool to the edge of the door, with the angle edge positioned toward the inside of the door (Fig. 1-2).

Use the adjustment tool as a depth gage down the entire length of the door's edge. This is to verify that the sealant material is back away from the edge of the door to allow for proper Door Edge Guard installation.
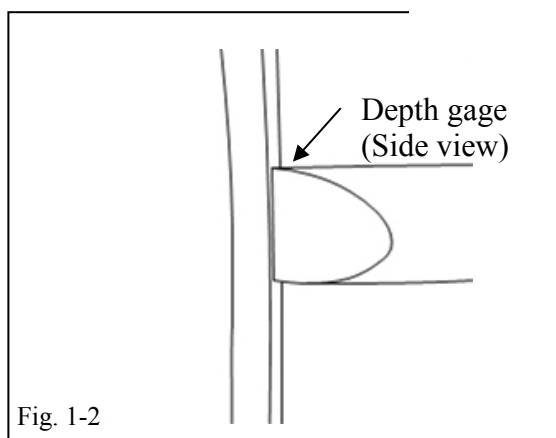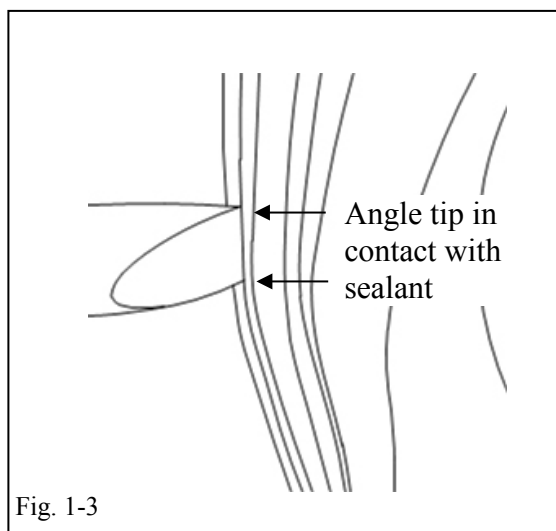

Angle tip in contact with sealant

Fig. 1-3

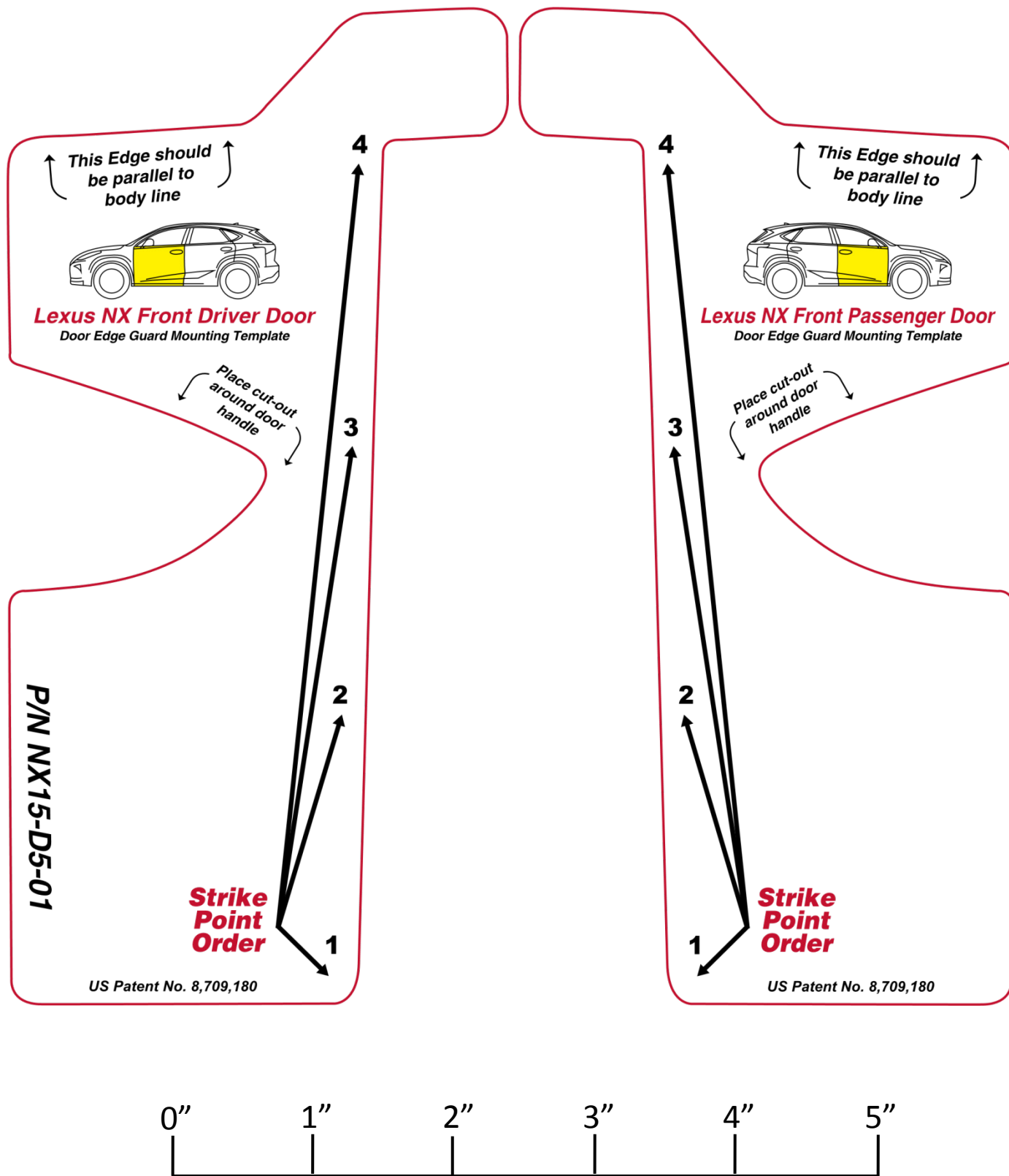Align the adjustment tool to the edge of the door, with the angle edge positioned toward the inside of the door (Fig. 1-3).
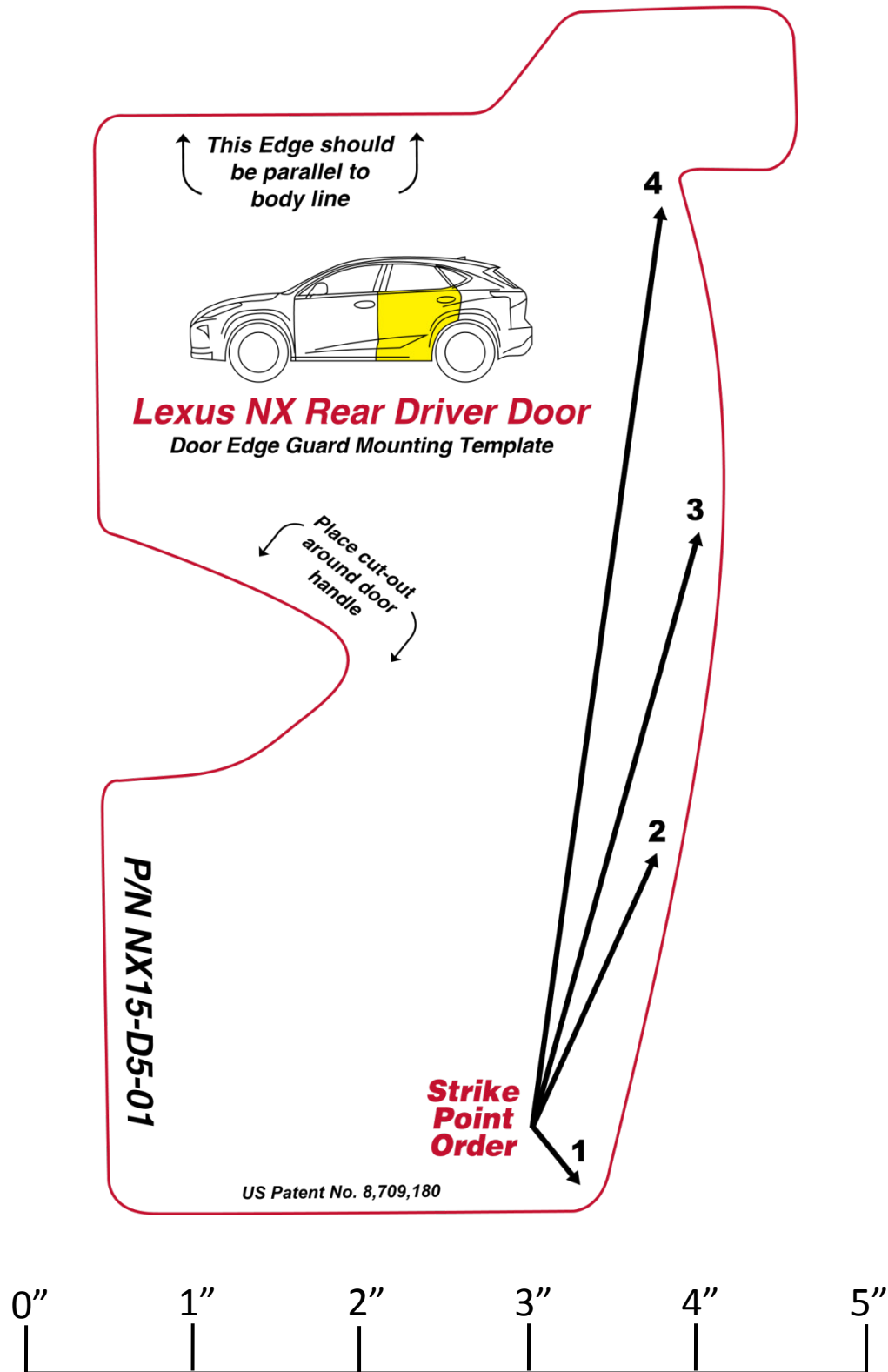
With the adjustment tool angle tip in contact with the sealant material, push the adjustment tool inward so that the notched section of the tool is in complete contact with the door's edge. Continue down the door's edge or sections of the door's edge that requires adjustment.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks ☐ Confirm all Door Edge Guards are fully seated.	Look for a fairly consistent gap between the DEG and adjoining vehicle panels. **NOTE:** Normal vehicle manufacturing tolerances may exist that are not a consequence of an improperly seated DEG installation
Vehicle Function Checks ☐ Vehicle door operation.	Confirm both doors open and close without interference from DEG or Body Side Molding (if installed).
Vehicle Appearance Check ☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)

This Edge should be parallel to body line

Lexus NX Front Driver Door
Door Edge Guard Mounting Template

Place cut-out around door handle

P/N NX15-D5-01

Strike Point Order

US Patent No. 8,709,180

This Edge should be parallel to body line

Lexus NX Front Passenger Door
Door Edge Guard Mounting Template

Place cut-out around door handle

Strike Point Order

US Patent No. 8,709,180

0"   1"   2"   3"   4"   5"

Dealer Installation Note: Check the above scale to ensure it is 1:1.   Adjust on photocopier if it is not to scale. If this is a pdf document, set the "Page Scaling" to "None" in the Print dialogue box prior to printing.

This Edge should
be parallel to
body line

Lexus NX Rear Driver Door
Door Edge Guard Mounting Template

Place cut-out
around door
handle

4

3

2

1

**Strike
Point
Order**

P/N NX15-D5-01

US Patent No. 8,709,180

0" 1" 2" 3" 4" 5"

Dealer Installation Note: Check the above scale to ensure it is 1:1.   Adjust on photocopier if it is not to scale.
If this is a pdf document, set the "Page Scaling" to "None" in the Print dialogue box prior to printing.

↑ *This Edge should ↑*
be parallel to
body line

4

Lexus NX Rear Passenger Door
Door Edge Guard Mounting Template

Place cut-out
around door
handle

3

2

Strike
Point
Order

1

US Patent No. 8,709,180

0"　　1"　　2"　　3"　　4"　　5"

Dealer Installation Note: Check the above scale to ensure it is 1:1.　Adjust on photocopier if it is not to scale. If this is a pdf document, set the "Page Scaling" to "None" in the Print dialogue box prior to printing.